



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-689-023
Job Sheet 169621



Part No: D350-689-023

Job Qty: 2 ea

Part Name: Floor Provisions Energy Attenuating Seat Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/15/17

Job Tracking No:

Due Date: 12/20/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Capitale Helicoptere (CCAPI03)

1688 Route De L'Aéroport Quebec, QC, G2G 0K1 Canada ph:(418) 871-4466 fx:(418) 871-7170.

Note: DWG REV C SHEET 36 IPP Rev:A 08-12-23 new issue DD verified by:EC IPP Rev:B revise route seq DD 10.02.12 verified by:JLM IPP Rev:C chg003 DD 11.09.28 verified by:JLM IPP Rev:D 12.01.12 now @ CHG004 (ecn12-501) DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/20/17		0.00	0.00	Start Up Stores/Pkg-1	9.2L	
110	Packaging	2 pcs	12/20/17		0.00	0.00	Packaging1-3		
120	QC	2 pcs	12/20/17		0.00	0.00	QC4		smf
125	DC	2 pcs	12/20/17		0.00	0.00	DC		AT
130	Packaging	2 pcs	12/20/17		0.00	0.00	Packaging3-1		smf
140	QC21-FG	2 Ea	12/20/17		0.00	0.00	QC21		21

Part Op 125 - Photocopy bluefile and create labels per PPP D350-689-023 CHG004
Descriptions: 130 - Identify and pack for shipping as per PPP D350-689-023 Location: FG027

DEC 20 2017
fg 007

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3027-7 50 254178	8	20	0	0
	*D3811-041 50 25475	2	0	0	0
	D4575-1 50 25625	2	4	0	0
	D4575-3 F163378	2	24	0	0
	MS21042L3 50 25471	18	3,976	0	0
	MS24694-S50 50 25468	18	167	0	0
	NAS1149D0363J 50 25466	18	4,619	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S025631

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Floor Provisions Energy Attenuating Seat Compatible

PART NO: D350 – 689 – 023

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/20/17

Job No: 169621

REFERENCE ONLY

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Qty -043	Part Number	Description
X						D350-689-011	DUAL HIGH BACK SEAT INSTALLATION, LH
1	X					D350-689-013	FLOOR PROVISIONS KIT
		X				D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH
		1	X			D350-689-023	ENERGY ATTENUATING FLOOR PROVISIONS KIT
1				X		D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
		1			X	D350-689-043	DUAL HIGH BACK SEAT ASSEMBLY
				1	1	D3018-1	SEAT CUSHION
				1	1	D3019-1	BACK CUSHION
	1					D3025-1	BEAM
	1					D3026-1	CHANNEL
	1					D3027-1	CLIP
	1					D3027-3	CLIP
	1					D3027-5	CLIP
	4		4			D3027-7	CLIP
				4		D3028-1	STUD
				2		D3029-1	SPRING
				2		D3030-1	LOCK
	1					D3032-1	SPACER
	2					D3033-1	SEAT TRACK
	1					D3234-1	DOUBLER
	2					D3234-5	SPACER
					2	D3808-041	SEAT RAIL ASSEMBLY
					4	D3809-1	SLIDING BLOCK
			1			D3811-041	SEAT TRACK ASSEMBLY
	1		1			D4575-1	BEAM
	1		1			D4575-3	DOUBLER
				1	1	D4671-1	ARMREST CUSHION
				1	1	D5162-041	SEAT STRUCTURE ASSEMBLY
	52					MS20470AD4	RIVET
			9			MS21042L3	NUT (OR MS21042-3)
	12					MS21059L3	NUTPLATE
	2					MS24693-S273	SCREW
					8	MS24694-S3	SCREW
			9			MS24694-S50	SCREW
					4	MS24694-S148	SCREW
	6					MS27039-1-10	SCREW
	6					NAS1149D0332J	WASHER (OR AN960JD10L)
			9			NAS1149D0363J	WASHER (OR AN960JD10)